

**TABLE 18.26:** End-Item Master Schedule for Chairs: Customer Orders

Week	1	2	3	4	5	6	7	8
Customer Orders	40			80		80		50
Subassembly/Component	Order Quantity		Lead Time in Weeks		On-Hand Inventory			
Leg assemblies*	Lot-for-lot		1		100			
Back assemblies	Lot-for-lot		2		100			
Cross bars	200		1		200			